



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5489-041
Job Sheet 179016-A

Accounting Job SE18-742-01



Part No: D5489-041

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled **U/R** **No 8-07-27** Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 6/19/18

Created By: Eric Larocque

Type: R+D

Description:

Note: URF 18-736 D5489 PRELIM B8 IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B
18.05.06 PRELIM B7 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	QC	2 pcs	6/19/18	6/19/18	0.00	0.00	QC5		
150	Autoweld 1	2 pcs	6/19/18	6/19/18	0.00	0.61	Automated welding		13L
160	QC	2 pcs	6/19/18	6/19/18	0.00	0.00	QC10		E2
170	QC	2 pcs	6/19/18	6/19/18	0.00	0.00	QC5		E2
180	HandFinish	2 pcs	6/19/18	6/19/18	0.00	0.67	HandFinish4		AS JUL 24 2018
190	QC	2 pcs	6/19/18	6/19/18	0.00	0.00	QC3	DAS 53 9-89	
200	Packaging	2 pcs	6/19/18	6/19/18	0.00	0.00	Packaging3-2		JUL 30 2018
210	QC21-SA	2 Ea	6/19/18	6/19/18	0.00	0.00	QC21		

Part Op 150 - ***SEE NOTE 8,10 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED
Descriptions: WELDING USE 8259 HARDCOAT BATCH: **M138207**
180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R
ROCKGUARD BATCH: **138886**
200 - LOCATION : FP002

M304/S166A S055008

Job BOM

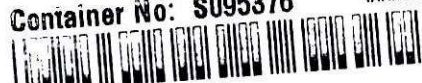
Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.
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Hawkesbury, ON K6A 1K7
CANADA
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Container No: S095376



Part: D5489-041
Job No: 179016-A
Serial No/Batch: S061041
Revision: prelm b8
Inspector:
Exp Date:
Instructions:

Date: 07/23/18

Plex 7/23/18 2:42 PM dart.larocque.eric